

Work Order ID 70115

Friday, May 27, 2011 8:23:10 AM



Page 1

Item ID: D2892-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Support

Start Date: 5/27/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 2.00



Customer:

Reference: rework

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2892

Rev A

125

0.00



Crosstubes

Memo

0.00

Crosstubes

PULL FROM W/O 68089:
2 X D2892-1 B65717

-BUFF OFF MAGNABOND

25 11-05-28 (2)

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

RE-POWDER COAT PER DRWG D2892
START TIME: 9:15 FINISH TIME: 9:45 OVEN TEMPERATURE: 400°F

2x of M-1 11/05/28

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

25 11-05-28 (x2)

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Page 2

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Sequence ID/
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Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

Identify as per dwg & Stock Location: *x file*

0.00



Packaging

Memo

0.00

Packaging

RESTOCK USING NEW B/N

8T 11-05-30 (2)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/30 (2)
11-05-30 (2)

Picklist Print

Friday, May 27, 2011 8:23:07 AM

Page 1

Work Order ID: 70115

Parent Item: D2892-1

Parent Item Name: Support



Start Date: 5/27/2011

Required Date: 5/27/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP C 02.11.26 Added P/O: KJ
IPP D 08.03.19 Re-format EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2892-1		Manufactured	No				Each	16.0000		2			
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Support



BT 11-05-27

Location

Loc Qty

Loc Code

LG052

16

42785

14

62592

2

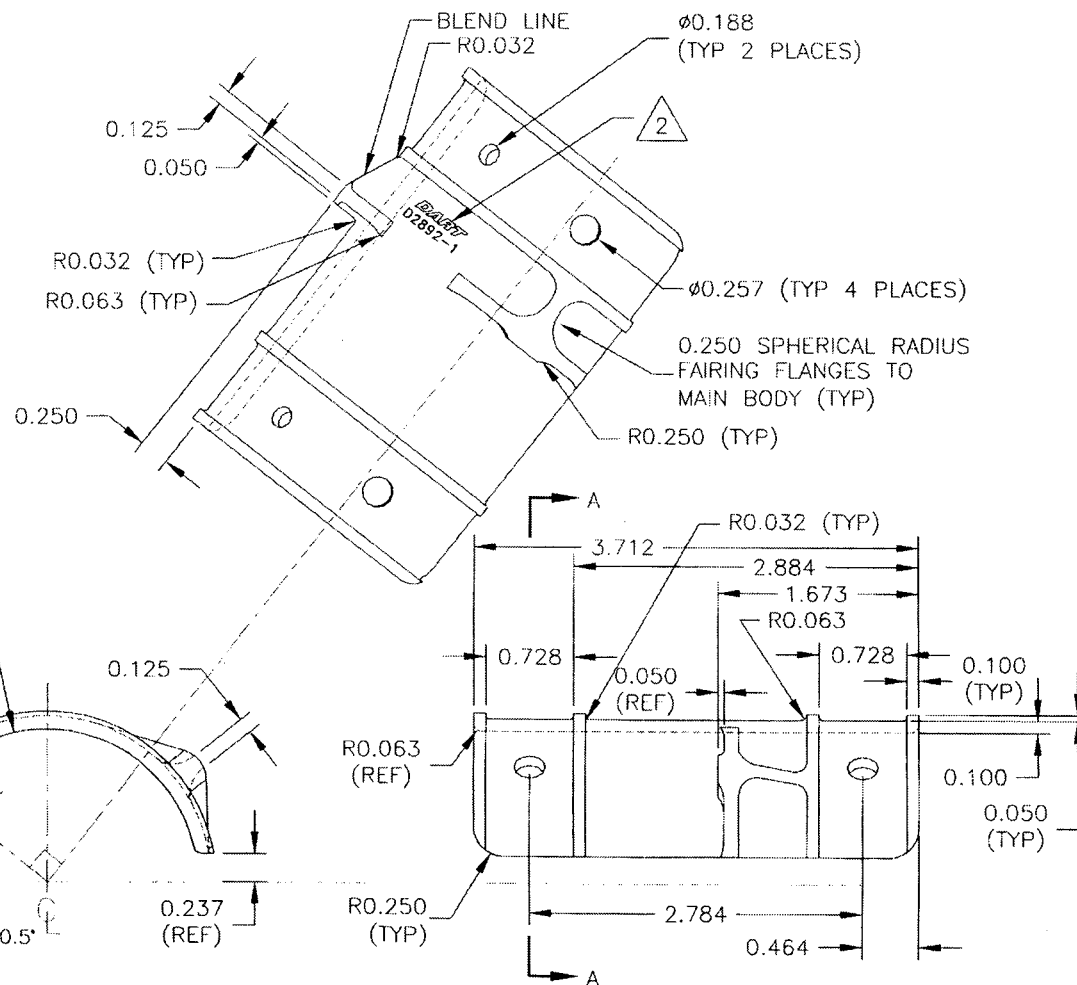
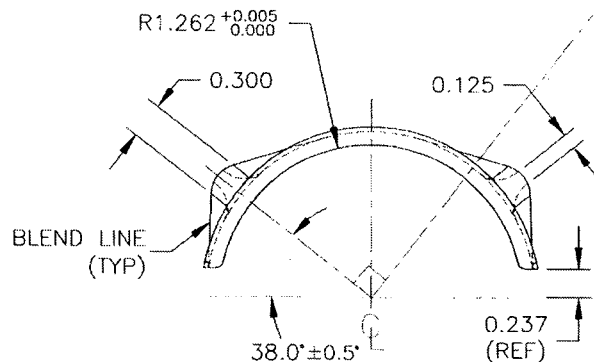
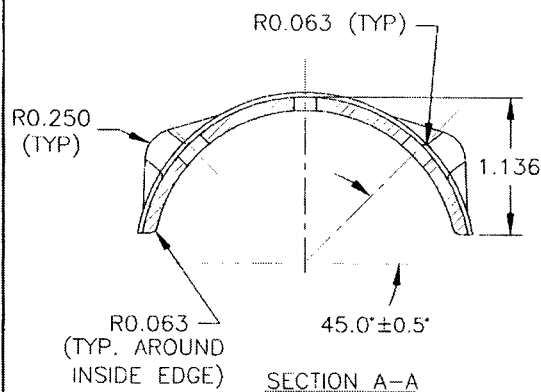
65717

2

x 2

D2892-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX = ± 0.010) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



A		00.11.17	NEW ISSUE
DESIGN		DRAWN BY	DART AEROSPACE LTD. <small>MARKHAM, ONTARIO, CANADA</small>
CHECKED		APPROVED	
DATE		DRAWING NO.	
00.11.17		D2892	
		TITLE	
		Ø2.500 SUPPORT	
		SCALE	
		1:1	

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REV. A

SHEET 1 OF 1